



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-2708-01-01-PO
Job Sheet 177384



Part No: RBE350A94-2708-01-01-PO **Job Qty:** 50 ea

Part Name: Slide



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/10/18

Job Tracking No:

Due Date: 6/8/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBE350A94-2708-01 Rev. G IPP Rev. A 18.05.09 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	50 pcs	6/8/18	6/8/18	0.00	0.00	Purchasing		18.06.28
110	Packaging	50 pcs	6/8/18	6/8/18	0.00	0.00	Packaging2		18.06.28
120	QC	50 pcs	6/8/18	6/8/18	0.00	0.00	QC6		18.06.28
130	Packaging	50 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3		18-7-3
140	QC21-FG	50 Ea	6/8/18	6/8/18	0.00	0.00	QC21		21 JUL 03 2018

Part Op 100 - Issue P/O: 039860 MANUFACTURE RBE350A94-2708-01 AS PER DWG Supplier: METEC Certificate of Descriptions: conformity is required

10 Mar 2018 x50 P. L.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE350A94-2708-01p	Tail Rotor Blade Locking Tool	50 pcs (1 ea)	100-Purchasing	5085035

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBE350A94-2708-01 <u>help</u>	50	0	0

Part Specifications

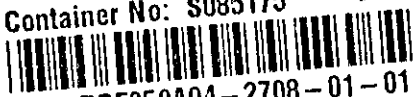
Specifications could not be found.

Plex 5/10/18 9:11 AM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-6208
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S085175



Part: RBE350A94-2708-01-01

Job No: 177384

Serial No/Batch: S085175

Revision: G

Inspector:

Exp Date:

Instructions:

Date: 06/28/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

RBE350A94-2708-01-01
Job Sheet 173913



1652
=12

d/s

Part No: RBE350A94-2708-01-01

Job Qty: 6 ea

Part Name: Slide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/8/18

Job Tracking No:

Due Date: 4/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A94-2708-01 Rev G IPP Rev A 18.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		3/31/18	0.00	0.00	Start Up Machining-3		
110	CNC Lathe	6 pcs		4/2/18	0.00	3.00	MORI SL-154		
120	QC	6 pcs		4/2/18	0.00	0.00	QC2 Machining-4		
130	QC	6 pcs		4/2/18	0.00	0.00	QC8 Machining-4		
150	Outsource	6 pcs		4/14/18			ATG001-VC	10	
160	Packaging	6 pcs		4/14/18	0.00	0.00	Packaging2		
170	QC	6 pcs		4/14/18	0.00	0.00	QC6		
180	Packaging	6 pcs		4/14/18	0.00	0.00	Packaging3-1		
190	QC21-SA	6 Ea		4/14/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FB805 FOLIO REV: _____ DWG REV: _____ 2-Deburr 3-Engrave T/N
Descriptions: And / or S/N number as required Using Marktronic engraver as per DWG.
150 - -Issue P/O to ATG: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As per Dwg RBE350A94-2708-01-01 Rev. G -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.500	6061-T6 Round Bar 1.50	.1800 ft (.03 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.500	0	9	0

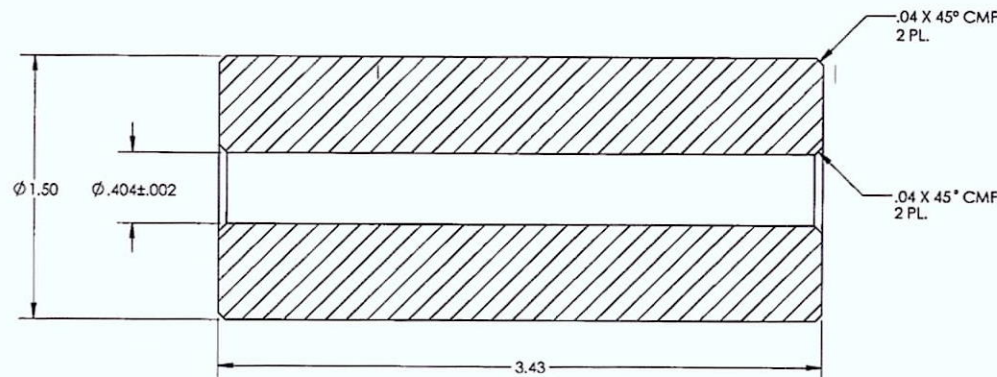
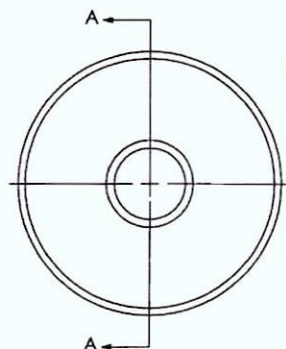
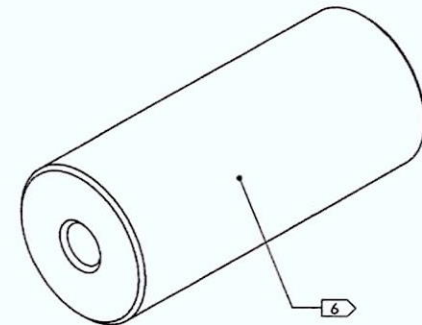
Part Specifications

Specifications could not be found.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 173913

20180501

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
G	DIMENSION .402 CHANGED FOR .404 ± .002, TEMPLATE UPDATED, SECTION VIEW A-A ADDED, S/N & MADE IN USA REMOVED & NOTE 6 ADDED	17-804	01/02/2018	VM	ML



RBE350A94-2708-01-01 SLIDE

SECTION A-A

NOTES:

- 1) MATERIAL: 6061-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK ANODIZE
- 4) SPEC: MIL-A-8625F, TYPE II, CLASS II
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: ENGRAVE T/N "RBE350A94-2708-01"

DART AEROSPACE Hawthornby, Ontario, Canada	
TITLE SLIDE	
PART NO. RBE350A94-2708-01	REV G
TOOL NO. RBE350A94-2708-01	
INITIALS AND DATE	
DESIGNED BY: VM 01/02/2018	TOLERANCES: XX ± .005 FRACTIONS ± 1/8
DRAWN BY: VM 01/02/2018	XX ± .01 ANGLES ± .5°
CHECKED BY: VM 01/02/2018	X ± .1 SURFACE
MFG REVIEW BY: DD 01/03/2018	ROUGHNESS
APPROVED BY: ML 01/08/2018	SCALE: NTS SHEET 2 OF 4
COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039860**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039860
PO Date: 5/10/18
Due Date: 6/25/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, PatrickPhone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items												
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9		RBW6305G00232-3G-1P			Base	Firmed	6/25/18	25 Ea	0 Ea	25 Ea	\$0.01/Ea	\$0.25
Line Item Note W/O 177409 , please advise Pat Lussier once received												
13		RBE350A94-2708-01-01P			Slide	Firmed	6/25/18	50 Ea	0 Ea	50 Ea	\$28.80/Ea	\$1,440.00
Line Item Note W/O 177384												
14		RBE350A93-3312-03-7P			Washer	Firmed	6/25/18	50 Ea	0 Ea	50 Ea	\$0.01/Ea	\$0.50
Line Item Note W/O 177385												
15		RBE350A93-3312-03-5P			Seat	Firmed	6/25/18	50 Ea	0 Ea	50 Ea	\$0.01/Ea	\$0.50
Line Item Note W/O 177387												
16		RBE350A93-3312-03-3P			Remover / Installer	Firmed	6/25/18	50 Ea	0 Ea	50 Ea	\$0.01/Ea	\$0.50
Line Item Note W/O 177388												
18		RBE350A93-3400-00-1P			Guide	Firmed	6/25/18	50 Ea	0 Ea	50 Ea	\$0.01/Ea	\$0.50
Line Item Note W/O 177390												
Grand Total:											\$1,442.25	

Order Notes

Order Notes**Procurement Quality Clauses**

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/21/18 3:44 PM dart.Lussier.Patrick

**METAL TECHNOLOGY INC.**

20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22799

Date: Jun 21, 2018

Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO039860	Sold By: Walz, Christian D.
Shipped By: our truck	Ship Date: Jun 21, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
C3-4-1P Load Beam Bushing		Each	50		
C3-8-2-2P Solenoid Drilling Jig C3 Hook		Each	30		
C3-12-2P Lock Shaft		Each	30		
C45-3-8BP Actuator Shaft Bushing Solenoid Side		Each	40		
C45-3-8AP Actuator Shaft Bushing		Each	40		
C45-4-1P Trunnion Bushing		Each	50		
C10-23-1P Keeper Spacer		Each	50		
RBW6305G01232-3G-5P Spacer		Each	25		
RBW6305G01232-3G-1P Base		Each	25		
RBE350A93-3307-00-03P Washer		Each	50		
RBW109-3101-58-1-7P Handle		Each	50		
RBW109-3101-58-2-7P Handle		Each	50		
RBE350A94-2708-01-01P Slide		Each	50	50	
RBE350A93-3312-03-7P Washer		Each	50		50
RBE350A93-3312-03-5P Seat		Each	50		50

Continue...

**METAL TECHNOLOGY INC.**

20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22799
Date: Jun 21, 2018
Page: 2

Sold to:	Ship to:
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO039860	Sold By: Walz, Christian D.
Shipped By: our truck	Ship Date: Jun 21, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
RBE350A93-3312-03-3P Remover / Installer		Each	50		50
RBE350A93-3303-02-5P Extractor Pin		Each	50		
RBE350A93-3400-00-1P Guide		Each	50		50
C2-22P SWA3 Lifting Bushing		Each	30		
RBW1205G00231-3G-7P Washer		Each	30		
added June 15, 2018: Base, dwg # RBW6305G00232-3G-1 Rev.2		Each	25		25
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					

Received by _____

Thank you for your order!



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	P.O. Number
50	RBE350A94-2708-01-01P	Slide	39860

PD

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Heather Nixon

Vankleek Hill, June 21, 2018